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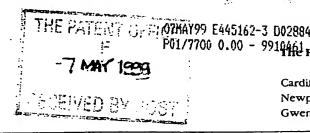
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Cardiff Road Newport Gwent NP9 1RH

9910461 Patent Office

Your reference

P23670/RWA/GST/RMC

2. Patent application number (The Patent Office will fill in this part)

07 MAY 1999

9910461.4

3. Full name, address and postcode of the or of each applicant (underline all surnames)

If the applicant is a corporate body, give the

Patents ADP number (if you know it)

country/state of its incorporation

Ewos Limited
Technology Centre
Unit 1
Kingsthorne Park
Houstoun Industrial Estate

Livingston EH54 5DB

United Kingdom

7635139001 Rdes

f. Title of the invention

"Pigment"

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Murgitroyd & Company 373 Scotland Street Glasgow G5 8QA United Kingdom

Patents ADP number (if you know it)

1198013

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Country

Priority application number (if you know it)

Date of filing
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7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

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Yes

- a) any applicant named in part 3 is not an inventor, or
- b) there is an inventor who is not named as an applicant, or
- c) any named applicant is a corporate body. See note (d))



Patents Form 1/77

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2 This invention relates to a method of improving 3 pigmentation in fish flesh. Most specifically the 4 invention discloses a method whereby through the 5 addition of cholesterol there is an enhanced uptake of 7 pigment. 8 An increase in market competition, coupled with the 9 widespread availability of fish in supermarkets has led 10 to an increase in the demand put on the quality of fish 11 12 products. 13 Current mass production of salmonides such as salmon 14 and trout is required to meet current consumer demand 15 which exceeds that which can be met by fish produced in 16 a natural, wild environment. 17 18 There are variations though between the fish produced 19 naturally and those which are specifically farmed to 20 meet consumer demand. One such difference is a 21 variation in the colour of flesh between the two types. 22 23 It is considered by the consumer that a stronger red 24 colour of the flesh which is seen in the natural, wild 25

PIGMENT

1

fish is more desirable and has a greater aesthetic 1 2 appeal than the paler red coloured flesh of farmed 3 fish. 5 In an effort to achieve the flesh colour characteristics of the wild fish, pigments are added to 6 the feed given to farmed fish with the intent that the 7 8 uptake, by ingestion of the pigment, will lead to a 9 subsequent change in the colour of the flesh. 10 11 Preferably pigments are selected which will lead to a 12 change in this red colour and examples of such pigments are canthaxanthin, astaxanthin, zeathanthin, beta-13 14 carotene and similar. 15 16 Such processes are not limited to fish, as the 17 modification of the colour of a naturally produced 18 foodstuff is a current trend. The aesthetic appeal of 19 the product is thought to be enhanced to the customer 20 through modification of the feed ingredients to 21 influence the characteristics of the final product, in 22 particular the colour. 23 24 An example of another such process currently known in 25 the art is the alteration of the feed ingredients given to chickens and hens, such that the colour of the yolk 26 27 of the eggs that are produced is modified from that of the natural colour. The result of this process is that 28 29 the product has an increased aesthetic appeal and as 30 such leads to a greater desirability for consumer 31 consumption. 32 33 The principles employed in the manipulation of the 34 colour of egg yolk are the basis for the change in fish 35 It is desirable for the flesh of the flesh colour. 36 fish to be altered to any specific requirement which

may be set. One such method of altering the fish flesh 1 colour would be through the introduction of pigments 2 into the diet. 3 4 The basis for this would be that generally the flesh is 5 constructed from substrates in the dietary intake. 6 7 This document suggests that the incorporation of a 8 pigment into the diet, either in combination with the 9 foodstuffs directly, or as a separate entity introduced 10 into the diet such that it will enter the same 11 metabolic pathways as other ingested and absorbed 12 nutrients will also end up as a constituent of the 13 14 flesh. 15 The pigment will lead to a change in the colour of the 16 flesh into which it is incorporated. 17 18 The incorporation of the pigment into the flesh may not 19 be efficient and this document identifies a method of 20 enhancing such pigment uptake. 21 22 The benefits of a method by which the uptake of pigment 23 by the fish is enhanced are wide-ranging and cover both 24 biological and economical aspects. 25 26 The addition of pigments such as canthaxanthin can have 27 a drastic economical effect on the cost of producing 28 fish feed pellets, due to the expensive cost of 29 pigments such as canthaxanthin. As such a more 30 efficient mechanism of producing the effects of 31 canthaxanthin will lead to a reduction in the amount 32 that needs to be added to the feed initially. 33 34 The reduction in amount of pigment or other similar 35

synthetic compounds will also have biological effects.

36



as the fish will be ingesting a reduced amount of the 1 2 synthetic pigment additive. 3 4 Investigations have been carried out, with the aim of 5 identifying substances which enhance the uptake of 6 7 pigments which may be added to the feed to improve pigmentation. 8 9 Cholesterol was used as one of the enhancers due to its 10 properties as an auxiliary agent in uptake. Cholesterol 11 12 is an important lipid in some membranes and the plasma membranes of eukaryotic cells are usually rich in 13 cholesterol, this steroid also modulates the fluidity 14 of eukaryotic membranes. Due to these properties 15 16 cholesterol was identified as a substance with the 17 potential to enhance pigment uptake. 18 19 It is an object of the present invention to provide a 20 method facilitating the enhanced uptake of pigment 21 through the addition of cholesterol. 22 23 According to the present invention there is provided, a 24 method to enhance uptake of pigment by fish, the method comprising feeding fish with cholesterol and pigment. 25 26 27 Preferably the cholesterol and/or pigment will be in 28 the fish feed. 29 Also preferably the cholesterol will be provided in the 30 same medium as the pigment. 31 32 33 Preferably, the pigment will lead to a change in flesh 34 colour of fish.

The invention also provides fish feed comprising



35 36

1	cholesterol and pigment.
2	The state of the page of cholesterel to
3	The invention also provides the use of cholesterol to
4	enhance uptake of pigment to fish flesh.
5	and the state of t
6	An experiment showing how the incorporation of
7	cholesterol can enhance pigment uptake is described
8	below.
9	
10	Investigations of Enhance Pigment Uptake in ATS (Trail
11	9866).
12	Fish of mean weight 120g, were fed for a period of 72h
13	on one of two diets;
14	On one or two drees,
15 16	Diet 1: contains approximately 40ppm of
17	canthaxanthin (Cx).
18	
19	Diet 2: contains 40ppm canthaxanthin (Cx) plus
20	0.48% (total feed, 3% in lipid coating phase) of
21	cholesterol. Cx and cholesterol were added in the
22	coating.
23	
24	Results for the treatments can be seen on Table 1.
25	
26	It can be clearly seen from the results shown in Table
27	1 that the fish fed with cholesterol in feed (Diet 2)
28	shown almost a 50% increase in the plasma Cx level
29	compared to the control feed. Additionally this trend
30	is repeated in both replications of the experiments.
31	
32	Further experimentation is currently being carried out
33	looking directly at pigment deposition. Also
34	experiments investigating the level of astaxanthin
35	uptake with or without the incorporation and addition
36	of cholesterol will also be investigated.



TABLE 1

Replicate	Feed No.	Treatment	Level % feed	Feed Cx mg/kg	Plasma Cx µg/ml mean (STD)
1	1092	CR		40.51	0.94 (0.5)
2					0.64 (0.4)
1	821	CR + Cholesterol	0.48	45.67	1.42 (0.57)
2		0010101			1.45 (0.96)

CR = carophyll red